

FORM NO. 51-4AA  
FEB 1952

## CENTRAL INTELLIGENCE AGENCY

## CLASSIFICATION

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SECURITY INFORMATION

25X1

## INFORMATION REPORT

CD NO.

COUNTRY Germany (Russian Zones)

DATE DISTR. 7 April 1952

25X1 SUBJECT Production of Chemicals at Bitterfeld in  
1951-1952.

NO. OF PAGES 2

NO. OF ENCLS. 1 Appendix  
(LISTED BELOW) (8 pages)

SUPPLEMENT TO  
REPORT NO.

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1. The following table shows the value of the production of the Elektrochemisches Kombinat Bitterfeld, SAG Kaustik, in 1951, and the value of production planned for the year 1952. Full details are given in the appended tables. (5)

|                                       | <u>1952 Plan</u> | <u>1951 Actual</u> |
|---------------------------------------|------------------|--------------------|
| 1. Inorganic Department               | 41,988,000 DM    | 61,561,000 DM      |
| 2. Nitrogen Department                | 30,208,000 DM    | 31 180,000 DM      |
| 3. Organic Department                 | 40,584,000 DM    | 33,176,000 DM      |
| 4. Plastics Department                | 74,756,000 DM    | 61,622,000 DM      |
| 5. North Factory                      | 34,391,000 DM    | -                  |
| 6. Light Metals Department            | 63,366,000 DM    | 48,317,000 DM      |
| 7. Power station                      | 8,807,000 DM     | 18,575,000 DM      |
| 8. Production for capital investments | 1,400,000 DM )   | 3,761,000 DM       |
| 9. Production for others              | 4,500,000 DM )   |                    |
| Total                                 | 300,000,000 DM   | 258,192,000 DM     |

(+ The production of the North Factory, in 1951 is included in the figure for the Inorganic Department)

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2. It has been decided that the following plants, which were to have been erected during 1952, will not be erected during this year. It is believed that they will not be built because of the reduction of the investment monies originally allotted to the factory.
  - a. Aluminum plant to increase the capacity of the factory by 20,000 tons per annum.
  - b. Magnesium plant.
  - c. Caustic soda plant to increase the capacity of the factory by 10,000 tons per annum.
3. The production of ferroalloys is to be stepped up to about 100 tons per month. Ferrochrome, ferrovanadium and ferrotitanium will be made by an aluminothermic process, and ferrotungsten and ferromolybdenum by an electrothermic process.

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|                                                | Unit                    | Plan,<br>Production 1952, |          | Actual<br>Production 1951 |          |
|------------------------------------------------|-------------------------|---------------------------|----------|---------------------------|----------|
|                                                |                         | Total                     | For Sale | Total                     | For Sale |
| <u>I. Inorganic Department</u>                 |                         |                           |          |                           |          |
| 1. Caustic soda, lye                           | tons NaOH               | 61,400                    | 39,600   | 62,129                    | 38,738   |
| 2. Caustic potash, lye                         | tons KOH                | 26,000                    | 5,600    | 23,902                    | 4,519    |
| 3. Caustic potash, solid technical             | tons KOH                | 4,800                     | 4,784    | 4,748                     | 4,729    |
| ✓ 4. Potassium & sodium chlorate               | tons KClO <sub>3</sub>  | 18,000                    | 17,988   | 17,800                    | 17,789   |
| 5. Hydrochloric acid, from chlorine combustion | tons                    | 64,400                    | 26,800   | 72,430                    | 33,860   |
| 6. Liquid chlorine                             | tons                    | 18,000                    | 10,150   | 16,523                    | 12,611   |
| 7. Calcium chloride solution                   | tons Ca Cl <sub>2</sub> | 4,000                     | 3,200    | 4,651                     | 3,224    |
| ✓ 8. Potassium dichromate                      | tons                    | 4,800                     | 3,400    | 3,597                     | 2,606    |
| ✓ 9. Chromic acid                              | tons                    | 400                       | 400      | 276                       | 273      |
| ✓ 10. Chromic oxide                            | tons                    | 30                        | 30       | nil                       | nil      |
| 11. "Basochrom"                                | tons                    | 960                       | 960      | 801                       | 801      |
| 12. Potash, calcined                           | tons                    | 12,000                    | 11,700   | 11,080                    | 10,862   |
| 13. Graphite electrodes                        |                         |                           |          |                           |          |
| a. for electro-chemical industry,              | tons                    | 2,900                     | 1,100    | 2,581                     | 1,085    |
| 14. b. for metallurgical industry              | tons                    | 9,600                     | 9,600    | 7,713                     | 7,713    |
| 15. Yellow phosphorus a. crude                 | tons                    | 1,355                     | -        | 1,497                     | -        |
| 16. Yellow phosphorus b. refined               | tons                    | 1,310                     | 730      | 1,486                     | 982      |
| 17. Red phosphorus                             | tons                    | 30                        | 30       | nil                       | nil      |
| 18. Barium chloride                            | tons                    | 1,080                     | 840      | 1,592                     | 1,190    |
| 19. Titanium dioxide                           | tons                    | 1,320                     | 1,170    | 1,273                     | 1,114    |
| ✓ 20. Potassium permanganate                   | tons                    | 2,700                     | 2,700    | 2,272                     | 2,250    |
| 21. Acid-proof cement                          | tons                    | 1,000                     | 920      | 1,193                     | 1,106    |
| 22. Compressed oxygen                          | 1000 cubic meters       | 1,260                     | 60       | 1,366                     | 234      |
| 23. Compressed nitrogen                        | 1000 cubic meters       | 120                       | 108      | 152                       | 142      |
| 24. Compressed air                             | 1000 cubic meters       | 30                        | 12       | 30                        | 13       |
| ✓ 25. Boric acid                               | tons                    | 24                        | 24       | 39.7                      | 37.5     |
| 26. Miscellaneous                              | 1000 DM                 | 2,229                     | 2,229    | See VIII                  |          |

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|                                                           | Unit   | Plan            |          | Actual          |          |
|-----------------------------------------------------------|--------|-----------------|----------|-----------------|----------|
|                                                           |        | Production 1952 |          | Production 1951 |          |
|                                                           |        | Total           | For Sale | Total           | For Sale |
| <u>II. Nitrogen Department</u>                            |        |                 |          |                 |          |
| 27. Crude nitric acid                                     | tons N | 20,780          | -        | 21,365          | -        |
| 28. Calcium-ammonium nitrates                             | tons   | 167,550         | 167,550  | 173,081         | 173,081  |
| 29. Ammonium nitrate, technical                           | tons N | 5,800           | 5,800    | 6,183           | 6,183    |
| 30. Sodium nitrite-nitrate solution                       | tons N | 2,570           | 2,750*   | 2,466           | 2,466    |
| <u>III. Organic Department</u>                            |        |                 |          |                 |          |
| ✓31. Chlorobenzene                                        | tons   | 3,600           | 940      | 3,021           | 1,537    |
| ✓32. o-dichlorobenzene(by-product)                        | tons   | 285             | 285      | 223             | 220      |
| ✓33. p-dichlorobenzene(by-product)                        | tons   | 500             | 500      | 389             | 389      |
| 34. Phosphorus trichloride, crude                         | tons   | 2,445           | -        | 2,142           | -        |
| 35. Phosphorus trichloride, pure                          | tons   | 100             | 80       | 161             | 140      |
| 36. Phosphorus oxychloride                                | tons   | 2,600           | -        | 2,191           | 5        |
| ✓37. Benzo-trichloride, crude                             | tons   | 520             | -        | 627             | -        |
| ✓38. Benzo-trichloride, pure                              | tons   | 465             | -        | 555             | -        |
| ✓39. Benzyl & benzal chloride                             | tons   | 150             | 150      | 171             | 171      |
| ✓40. "Gesamol" Concentrate (insecticide)                  | tons   | 2,960           | 2,850    | 1,634           | 1,625    |
| ✓41. Tricresylphosphate                                   | tons   | 4,800           | 3,600    | 3,766           | 2,364    |
| ✓42. Triphenylphosphate                                   | tons   | 180             | 180      | 291             | 277      |
| ✓43. Benzoic acid                                         | tons   | 240             | 240      | 267             | 267      |
| 44. Carbon tetrachloride                                  | tons   | 5,100           | 4,800    | 5,024           | 5,637    |
| 45. Sulphur in lumps                                      | tons   | 1,900           | 1,885    | 2,313           | 2,312    |
| 46. Chloral, pure                                         | tons   | 1,850           | 370      | 1,125           | 303      |
| ✓47. Hexa, products, (hexachlor-cyclohexane)(insecticide) | tons   | 4,500           | 4,500    | 389             | 389      |
| 48. Oxalic acid, crystallized                             | tons   | 1,800           | 1,750    | 1,862           | 1,820    |
| 49. Calcium formate                                       | tons   | 1,920           | -        | 618             | -        |
| 50. Formic acid                                           | tons   | 1,000           | 1,000    | 213             | 217      |
| ✓51. Methylene chloride                                   | tons   | 100             | -        | 3               | -        |

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|                                               | Unit                   | Plan<br>Production 1952 |          | Actual<br>Production 1951 |          |
|-----------------------------------------------|------------------------|-------------------------|----------|---------------------------|----------|
|                                               |                        | Total                   | For Sale | Total                     | For Sale |
| 52. Hydrochloric acid(by-product)             | tons                   | 15,600                  | 13,200   | 14,339                    | 12,269   |
| 53. Miscellaneous                             | 1000 DM                | 750                     | 750      | See VIII                  |          |
| <u>IV. Plastic Department</u>                 |                        |                         |          |                           |          |
| 54. "Igelit" PCU                              | tons                   | 6,000                   | 2,400    | 5,610                     | 1,918    |
| 55. "Igelit" PC                               | tons                   | 1,200                   | 1,085    | 817                       | 727      |
| 56. "Vinidur" semi-manufactured articles      | tons                   | 1,400                   | 750      | 1,493                     | 873      |
| 57. Special foils, etc.                       | 1000 DM                | 4,800                   | 4,800    | 1,389                     | 1,389    |
| 58. "Igelit" soft, semi-manufactured articles | tons                   | 4,000                   | 2,700    | 2,999                     | 1,599    |
| 59. Floor covering                            | 1000 square meters     | 960                     | 960      | 536                       | 523      |
| 60. Tablecloths, printed                      | 1000                   | 1,200                   | 1,200    | 1,324                     | 1,323    |
| 61. Tablecloths, embossed                     |                        |                         |          |                           |          |
| 62. Adhesive solution                         | tons                   | 360                     | 345      | 175                       | 160      |
| 63. Basic solvent for paints                  | tons                   | 440                     | 340      | 476                       | 370      |
| 64. "Igelit" pastes                           | tons                   | 4,500                   | 3,230    | 4,566                     | 3,157    |
| 65. "Igelit" technical molded products        | tons                   | 1,000                   | 640      | 1,051                     | 740      |
| 66. Footwear                                  | 1000 pr                | 400                     | 388      | 343                       | 334      |
| 67. "Vinidur" technical molded articles       | tons                   | 420                     | 392      | 442                       | 416      |
| 68. Aprons, etc.                              | 1000                   | 1,200                   | 1,168    | 1,311                     | 1,292    |
| 69. Miscellaneous                             | 1000 DM                | 2,868                   | 2,868    | See VIII                  |          |
| <u>V. North Factory</u>                       |                        |                         |          |                           |          |
| 70. Ferroalloys                               | 1000 DM                | 3,390                   | 3,390    | See item 109              |          |
| 71. Caustic soda, solid technical             | tons NaOH              | 7,200                   | 3,600    | 9,840                     | 6,371    |
| 72. Compressed hydrogen                       | 1000 cubic meters      | 650                     | 530      | 685                       | 561      |
| 73. Barium carbonate                          | tons BaCO <sub>3</sub> | 2,000                   | 1,520    | 947                       | 559      |

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|                                                    | Unit                 | Plan<br>Production 1952 |          | Actual<br>Production 1951 |          |
|----------------------------------------------------|----------------------|-------------------------|----------|---------------------------|----------|
|                                                    |                      | Total                   | For Sale | Total                     | For Sale |
| ✓ 74. "Hormit"                                     | tons                 | 38                      | 38       | 17                        | 17       |
| ✓ 75. "Hormin"                                     | tons                 | 360                     | 360      | 58                        | 57       |
| 76. Caustic potash, solid,<br>low chlorine content | tons KOH             | 1,200                   | 1,200    | 2,033                     | 2,033    |
| 77. Caustic soda, solid, low<br>chlorine content   | tons NaOH            | 1,650                   | 1,650    | 1,412                     | 1,412    |
| 78. Chloride of lime                               | tons                 | 3,500                   | 3,500    | 2,770                     | 2,769    |
| 79. Soda bleaching lye                             | tons                 | 5,000                   | 4,650    | 6,096                     | 5,794    |
| 80. Calcium chloride powder,<br>88/95%             | tons                 | 700                     | 650      | 924                       | 879      |
| ✓ 81. Toothpaste                                   | 1000 tubes           | 3,000                   | 3,000    | 1,743                     | 1,735    |
| ✓ 82. "Siliron" and "Trosilin"                     | tons                 | 26,400                  | 26,320   | 24,963                    | 24,888   |
| 83. Soup spices                                    | tons                 | 240                     | 240      | 363                       | 363      |
| 84. Soup cubes, etc.                               | tons                 | 120                     | 120      | 130                       | 130      |
| ✓ 85. Albuminous powder                            | tons                 | 240                     | 240      | 348                       | 348      |
| ✓ 86. Sauce powder and cubes                       | tons                 | 250                     | 250      | 85                        | 85       |
| ✓ 87. Calcium-aluminum                             | tons                 | 30                      | 30       | 46                        | 46       |
| ✓ 88. Bearing metal a. production                  | tons                 | 120                     | 120      | 124                       | 116      |
| ✓ 89. Bearing metal b. reprocessed                 | tons                 | 360                     | 360      | 350                       | 350      |
| 90. Molybdenum metal, chemically<br>pure           | tons                 | 6                       | 6        | 5                         | 5        |
| 91. Tungstic acid                                  | tons WO <sub>3</sub> | 30                      | 30       | 20                        | 16       |
| 92. Miscellaneous                                  | 1000 DM              | 1,232                   | 1,232    | See VIII                  |          |

VI. Light Metals Department

|                                 |      |        |       |       |       |
|---------------------------------|------|--------|-------|-------|-------|
| 93. Raw aluminum, pigs          | tons | 15,500 | 5,900 | 4,012 | 209   |
| 94. Aluminum, moldings(formate) | tons | 2,000  | 2,000 | nil   | nil   |
| 95. Very pure aluminum          | tons | 270    | 270   | 219   | 218   |
| 96. Aluminum grit (Griess)      | tons | 500    | 250   | nil   | nil   |
| 97. Pigs from crude aluminum    | tons | 2,185  | 2,185 | 686   | 554   |
| 98. Pigs from scrap             | tons | 4,500  | 1,400 | 6,953 | 3,299 |

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|                                              | <u>Unit</u> | <u>Plan</u><br><u>Production 1952</u> |                 | <u>Actual</u><br><u>Production 1951</u> |                 |
|----------------------------------------------|-------------|---------------------------------------|-----------------|-----------------------------------------|-----------------|
|                                              |             | <u>Total</u>                          | <u>For Sale</u> | <u>Total</u>                            | <u>For Sale</u> |
| 99. Foldings (formate from aluminum alloys)  | tons        | 6,750                                 | -               | nil                                     | nil             |
| 100. Extruded semifinished aluminum products | tons        | 4,500                                 | 3,860           | 4,058                                   | 2,907           |
| 101. Die-pressed products                    | tons        | 100                                   | 40              | 70                                      | 30              |
| 102. Aluminum die castings                   | tons        | 3,500                                 | 3,480           | 3,291                                   | 2,824           |
| 103. Bedsteads                               | 1000        | 36                                    | 36              | 47                                      | 47              |
| 104. Bicycle pumps                           | 1000        | 360                                   | 360             | 357                                     | 357             |
| 105. Pigs from magnesium alloys              | tons        | 200                                   | 200             | 885                                     | 1,000           |
| 106. Magnesium die-castings                  | tons        | 24                                    | 24              | 22                                      | 14              |
| 107. "Vinidur" technical molded articles     | tons        | 180                                   | 180             | 218                                     | 213             |
| 108. Surface welding alloys (Aufschweiss)    | tons        | 140                                   | 140             | 178                                     | 177             |
| 109. Ferroalloys                             | 1000 DM     | 4,300                                 | 4,300           | 39                                      | 23              |
| 110. Steel die-castings                      | tons        | 265                                   | 240             | 524                                     | 466             |
| 111. Magnet alloys                           | tons        | 180                                   | 180             | 106                                     | 106             |
| 112. Miscellaneous                           | 1000 DM     | 890                                   | 890             | See VIII                                |                 |

VII. Power station

|                     |               |       |     |       |     |
|---------------------|---------------|-------|-----|-------|-----|
| 113. Electric power | Million kw hr | 1,370 | 260 | 1,389 | 588 |
| 114. Steam          | 1000 tons     | 9,300 | 530 | 9,169 | 499 |

VIII. Miscellaneous

|                                        | <u>Unit</u> | <u>Production in 1951</u> |                 |
|----------------------------------------|-------------|---------------------------|-----------------|
|                                        |             | <u>Total</u>              | <u>For Sale</u> |
| ✓ 115. Alkaline filling (Fuellmasse)   | tons        | 7                         | 7               |
| ✓ 116. Thawing material (Auftaumittel) | tons        | 18                        | 15              |
| 117. Fused calcium chloride            | tons        | 20                        | 20              |
| ✓ 118. CaCl <sub>2</sub> lumps 65/70%  | tons        | 10                        | 2               |
| 119. Chlorine (supplied to Wolfen)     | tons        | 830                       | 830             |
| 120. Sulphur chloride pure             | tons        | 11                        | 11              |
| 121. "Iron chloride"                   | tons        | 505                       | 503             |
| ✓ 122. "Elrashal"                      | tons        | 443                       | 381             |

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|                                         | Unit           | Production in 1951 |          |
|-----------------------------------------|----------------|--------------------|----------|
|                                         |                | Total              | For Sale |
| 123. Gas cleaning material              | tons           | 120                | 120      |
| 124. Graphite waste<br>(Grafitabfaelle) | tons           | 112                | 112      |
| 125. Graphite, fabricated               | tons           | 5                  | 5        |
| 126. "Graphitized anthracite"           | tons           | 287                | -        |
| 127. Graphite powder                    | tons           | 379                | 350      |
| 128. "Igurit" heat exchanger            | articles       | 63                 | 63       |
| ✓ 129. Potassium perchlorate            | tons           | 5                  | 5        |
| 130. Synthetic ruby grades 1 & 2        | kg             | 1,049              | 1,047    |
| 131. Synthetic ruby grade 3             | kg             | 1,942              | 1,942    |
| 132. Synthetic sapphire, grade 1 & 2    | kg             | 2,271              | 2,269    |
| 133. Synthetic sapphire grade 3         | kg             | 703                | 703      |
| 134. Synthetic spinel, grades 1 & 2     | kg             | 971                | 965      |
| 135. Synthetic spinel grade 3           | kg             | 156                | 156      |
| ✓ 136. Manganese carbonate              | tons           | 7                  | 7        |
| 137. Manganese chloride (anhydrous)     | tons           | 6                  | 6        |
| 138. Manganese chloride (hydrated)      | tons           | 9                  | 9        |
| 139. Manganite                          | tons           | 267                | 258      |
| 140. Manganese "Sludge" (Schlamm)       | tons           | 39                 | 39       |
| 141. Sodium metal                       | tons           | 9                  | 9        |
| ✓ 142. Sodium perchlorate               | tons           | 6                  | 6        |
| 143. Phosphate agglomerate - residue    | tons           | 297                | 297      |
| 144. Phosphoric furnace dust            | tons           | 50                 | 50       |
| 145. Phosphorus pentachloride           | tons           | 2                  | 2        |
| ✓ 146. Phosphorus sesquisulphide        | tons           | 10                 | 10       |
| 147. Potash lye                         | tons $K_2CO_3$ | 1,193              | 1,106    |
| 148. Enamel                             | tons           | 1                  | 1        |
| ✓ 149. Sifted (?) chalk (Siebkalk)      | tons           | 20                 | 20       |
| ✓ 150. Lump chalk                       | tons           | 555                | 555      |
| ✓ 151. Tisil I                          | tons           | 2                  | 2        |
| ✓ 152. Tisil II                         | tons           | 31                 | 31       |

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|                                                         | <u>Unit</u> | <u>Production in 1951</u> |                 |
|---------------------------------------------------------|-------------|---------------------------|-----------------|
|                                                         |             | <u>Total</u>              | <u>For Sale</u> |
| 153. Cresol residues (?Abfall)                          | tons        | 14                        | 14              |
| 154. Benzene, upper cut                                 | tons        | 3                         | 3               |
| 155. Benzene, lower cut                                 | tons        | 33                        | 33              |
| 156. Chlorobenzene, crude                               | tons        | 28                        | 28              |
| ✓ 157. "Etingal"                                        | tons        | 2                         | 1               |
| 158. "Generator tar" (?Gas tar)                         | tons        | 2,160                     | 2,126           |
| 159. "Generator tar oil" (Creosote)                     | tons        | 660                       | 617             |
| 160. Rubber solvent                                     | tons        | 91                        | 91              |
| 161. "Kofa" salt                                        | tons        | 181                       | 181             |
| * 162. Orthotricresylphosphate                          | tons        | 11                        | 11              |
| 163. Pasticiser KP                                      | tons        | 55                        | 55              |
| 164. "Igelit" off-cuts                                  | tons        | 155                       | 155             |
| 165. "Igelit" skin (Fell)                               | tons        | 10                        | 10              |
| 166. Special orders                                     | 1000        | 3                         | 2               |
| 167. Protective clothing                                | 1000        | 4                         | 4               |
| 168. Protective covers for type-writers                 | 1000        | 4                         | 4               |
| 169. Shipping sacks                                     | 1000        | 41                        | 1               |
| 170. Packing bags                                       | 1000        | 15                        | 13              |
| 171. "Vinidur" residues                                 | tons        | 43                        | 43              |
| 172. "Vinidur", technical molded articles from residues | tons        | 18                        | 18              |
| 173. Pot lids, aluminum alloy                           | 1000        | 2                         | 2               |
| 174. Magnesium-aluminum powder                          | tons        | 21                        | 21              |
| 175. Magnesium powder                                   | tons        | 2                         | 2               |
| 176. Magnesium rods                                     | tons        | 2                         | 2               |
| 177. Wheels, magnesium alloy                            | articles    | 180                       | 180             |
| 178. Forgings, magnesium alloy                          | tons        | 27                        | 31              |
| 179. Aluminum-iron alloys                               | tons        | 14                        | 13              |
| 180. Aluminum-nickel powder                             | tons        | 2                         | 2               |

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|                                                            | Unit                  | Production in 1951 |          |
|------------------------------------------------------------|-----------------------|--------------------|----------|
|                                                            |                       | Total              | For Sale |
| 181. Barium metal                                          | tons                  | 1                  | 1        |
| 182. "Devarda" alloy                                       | tons                  | 0.4                | 0.3      |
| 183. Ferrophosphorus                                       | tons                  | 175                | 175      |
| 184. "Grey" and "red" castings(brass?)                     | tons                  | 77                 | 1        |
| ✓ 185. Cobalt oxalate for catalysts                        | tons                  | 1                  | -        |
| 186. Cobalt sulphate                                       | tons                  | 6                  | 6        |
| 187. Corundum containing embedding material (Einbettmasse) | tons                  | 2                  | 1        |
| 188. Copper-phosphorus alloy, reprocessing                 | tons                  | 40                 | 39       |
| 189. Magnesium-nickel alloy                                | tons                  | 2                  | 2        |
| 190. Manganese metal, aluminothermic                       | tons                  | 7                  | 7        |
| ✓ 191. Molybdic acid, anhydrous                            | tons MoO <sub>3</sub> | 2                  | 0.2      |
| 192. Molybdenum metal, technical                           | tons Mo               | 0.1                | 0.1      |
| 193. Molybdenum chalk (Molybdaenkalk)                      | tons Mo               | 0.5                | 0.5      |
| ✓ 194. Niobium-tantalum crude carbide                      | tons                  | 6                  | 6        |
| 195. Phosphorus-copper                                     | tons                  | 4                  | 4        |
| 196. Abrasive bodies                                       | tons                  | 43                 | 25       |
| 197. Ferrous sulphide                                      | tons                  | 6                  | 7        |
| 198. Tungsten metal, chemically pure, reprocessing         | tons                  | 3                  | 3        |
| 25X1 199. Products for own capital investments             | 1000 DM               | 1,130              | 1,130    |

\*   Comment: Presumably there is an error here. Perhaps the 1951 "total" figure should read 2,750.

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